

2Spec Manufacturing

Facility List

SHOP EQUIPMENT

- 2 Mori Seiki Jr.s VMC, DNC, positioning .0001 "
- Dynamechtronics VMC, DNC, fourth axis, positioning .0001 "
- Shizuoka ANS/ Fanuc 6MB, CNC, DNC positioning .0002"
- 3 Sharp LMV manual milling machines, DRO .0001 "
- SuperMax manual milling machine, DRO .0001 "
- CNC Proto Tack Lathe, LX2 controls
- Leader lathe, 15 x 40 (25" swing through gap) DRO
- Hardinge Chucker
- Harig surface grinder 6x12
- Miller model 330 arc/tig welder
- Miller model 250mp mig welder
- Leten 20" vertical band saw
- Enco 9x16 horizontal band saw
- 5 hp abrasive chop saw
- Assorted sand blasters, routers, sanders, grinders, and tumbling machines

COMPUTER SOFTWARE

- AutoCad 2000
- Solidworks 2001
- SurfCam 2000 3D CAD/CAM system with NURBS and Planar Cutting options.
- PowerStation 2000 3D CAD/CAM with NURBS and Planar Cutting options.

INSPECTION EQUIPMENT

- Brown & Sharpe model 343 MicroVal CMM
- Enclosed inspection room including, but not limited to the following, Granite plates, Height gages, Micrometers to 12", Dial bore gages reading in .0001" from .38 to 12", Indicating micrometers, Pin gages, Deltronic pins, etc.

MATERIALS AND PROCESS CONTROL

- Large variety of material in house for same day emergency jobs including stainless steels, aluminums. bearing bronze and many plastics.
- Quality control manual available per request.

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